

## DUMP INSERTS

# NOTHING WORKS LIKE A DOGG













#### Our Corporate Family of Companies



RomoTech Rotational Medding Technologies, Inc.

> PROGRESSIVE POWDER COATING, INC.

Founded in 1946, Buyers Products is a fully integrated manufacturer and a leader in the truck equipment industry. Our engineering, manufacturing and assembly operations take place in the USA, under the Buyers family of companies. **Buyers Products' mission is to improve our Customers' profitability and productivity while enhancing the quality of our products and services.** 





| Histo                 | Company founded   | <b>Buyers</b>  |
|-----------------------|---|--|
|                       | by Sam Ruven and<br>Bessie Kleinman as a<br>distributor of driveline<br>components.         | Buyers continued to grow its<br>product offerings and build<br>valued relationships with<br>customers and suppliers.<br>Increased demand for |
|                       |   | products led to the pursuit<br>of supply chain<br>manufacturing solutions.   |
|                       | Tracom  |  |
|                       | <b>1992</b> Buyers acquired<br>Trailer Components   |  |
|                       | Manufacturing (Tracom)<br>for CNC precision   |  |
|                       | machining and tooling, as<br>well as state-of-the-art<br>welding.                           | 6  |
|                       | weiding.  | PROGRESSIVE<br>POWDER COATING, INC.  |
|                       |   | <b>1995</b> Buyers acquired Progressive Powder Coating.  |
|                       |   | Our Nordson automatic<br>powder application booth is   |
|                       |   | used to powder coat our<br>Buyers toolboxes and other  |
|                       | Burrow  | truck and trailer accessories.   |
|                       | 2002 Buyers moved its   |  |
|                       | corporate headquarters to<br>a brand new 235,000 sq.  |  |
|                       | ft. state-of-the-art office<br>and distribution center.                                     | 1  |
|                       |   | Romorech   |
|                       |   | <b>2004</b> Buyers acquired Romotech in New Paris,   |
|                       |   | Indiana. Our Ferry Industries<br>Rotospeed molding machines  |
|                       |   | are used to manufacture our poly salt spreaders.   |
|                       | SnowDogg 📸  |  |
|                       | 2007 Buyers began   |  |
|                       | manufacturing the<br>SnowDogg stainless<br>steel snowplow at our                            |  |
|                       | Mentor, Ohio facility.  | <b>a</b> .   |
|                       |   |  |
|                       |   | 2009 Buyers began our<br>operations at Boomerang   |
|                       |   | Rubber, in Botkins, Ohio<br>manufacturing mudflaps,<br>wheel chocks and other  |
|                       |   | rubber truck and trailer<br>accessories.   |
|                       | Buvers 🕉 🚺  |  |
|                       | 2013 Buyers acquired an   |  |
|                       | additional 500,000 sq.ft.<br>manufacturing facility in<br>Mentor, Ohio allowing for         |  |
|                       | expansion of our aluminum<br>and stainless steel  |  |
|                       |   |  |
| nies                  |   | Buyers   |
|                       |   | 2016 Buyers establishes a  |
| tograted              |   | 22,000 sq ft Engineering Tech<br>Center in Mentor, Ohio. It's<br>multi-use lab, design, training   |
| itegrated<br>juipment |   | and prototyping space is<br>dedicated to the research  |
| ssembly               |   | and development of innovative product.   |
| Buyers                |   |  |
| mission               | ALL THE TIME.<br>2017 Buyers launches new   |  |
| ity and               | website with business partner<br>portal, to make online ordering<br>and account maintenance |  |
| of our                | easy for customers.   | <b>N</b> N   |

Buvers Products

Our



**2021** Buyers adds almost 300,000 sq ft of additional, state-of-the-art warehouse and office space to maintain the quick turnaround and competitive value their customers expect.

#### All DumperDogg<sup>®</sup> Features

- 20 ft. battery cables
  Tailgate chains with vinyl mesh covers
  Body-up indicator kit (SK10)

### **PRODUCT SPECS**

| SPECIFICATION  | 6 FT STEEL<br>DUMPERDOGG   | 6 FT STAINLESS STEEL<br>DUMPERDOGG | 8 FT STEEL<br>DUMPERDOGG | 8 FT STAINLESS STEEL<br>DUMPERDOGG | 8 FT POLYMER<br>DUMPERDOGG                              |  |  |
|--|--|------------------------------------|--------------------------|------------------------------------|---|--|--|
| Part Number  | 5531006  | 5534006                            | 5531001                  | 5534001                            | 5532000   |  |  |
| Category   | 553 (Y)  | 553 (Y)                            | 553 (Y)                  | 553 (Y)                            | 553 (Y)   |  |  |
| Bed Floor Size   | ize 48.25" x 78.5" 48.25" x 78.5" 48.25"                         |                                    | 48.25" x 102"            | 48.25" x 102"                      | 36" x 89.75"  |  |  |
| Overall Dimensions<br>(HxWxD)  | 26" x 72" x 82"  | 26" x 72" x 82"                    | 26" x 72" x 107"         | 26" x 72" x 107"                   | 43" x 70" x 101"  |  |  |
| Volume Capacity  | 1.5 cu. yd.  | 1.5 cu. yd.                        | 2.0 cu. yd.              | 2.0 cu. yd.                        | 3.1 cu. yd.   |  |  |
| Max Payload Capacity*  | 6,000 lbs.   | 6,000 lbs.                         | 6,000 lbs.               | 6,000 lbs.                         | 6,000 lbs.  |  |  |
| Weight   | 790 lbs.   | 790 lbs.                           | 875 lbs.                 | 875 lbs.                           | 1,115 lbs.  |  |  |
| Material   | 12 Gauge Steel   | 12 Gauge<br>304 Stainless          | 12 Gauge Steel           | 12 Gauge<br>304 Stainless          | Double Wall Polymer<br>with integral side<br>extensions |  |  |
| Frame Construction   | Black Powder Coated Structural Steel Frame                       |                                    |                          |                                    |   |  |  |
| Dump Angle   | $0^{\circ} - 45^{\circ}$   |                                    |                          |                                    |   |  |  |
| Tailgate   | Double Pivoting and Removable with Four 3/4" Diameter Hinge Pins |                                    |                          |                                    |   |  |  |
| Lift   | Double Acting Scissor Hoist with 3HP Power Unit                  |                                    |                          |                                    |   |  |  |
| Hydraulics/Cylinder  | 4-1/2" x 8" Power Up/Power Down Cylinder                         |                                    |                          |                                    |   |  |  |
| Control Box  | Tethered Control Box with 10 ft. Cord                            |                                    |                          |                                    |   |  |  |
| Lubrication  | Grease Holes or Fittings at Pivot Points                         |                                    |                          |                                    |   |  |  |
| OPTIONAL ACCESSORIES   |  |                                    |                          |                                    |   |  |  |
| Cab Guard  | 5531010  | 5534010                            | 5531010                  | 5534010                            | Included  |  |  |
| Side Wall Extensions   | 5531020  | 5534020                            | 5531020                  | 5534020                            | Included  |  |  |
| Tarp Kit   | DTR5508  | DTR5508                            | DTR5511                  | DTR5511                            | DTR4510   |  |  |
| *Weight limits not to exceed manufacturers gross vehicle weight limits |  |                                    |                          |                                    |   |  |  |

\*Weight limits not to exceed manufacturers gross vehicle weight limits.





#### **Steel and Stainless Steel Features**

#### • Transform your pickup into a dump truck

- Fits most 6' or 8' beds on trucks rated at 3/4 ton or higher

#### Lift and dump heavy loads

- Up to 3.5 cubic yard capacity\* with a max payload of 6,000 lbs.
- Completely clears truck bed of material with a maximum 45° dump angle

#### Get jobs done fast with the power you need

- Scissor hoist with a 3HP power unit and 4-1/2 x 8" power up/power down cylinder
- Grease fittings/holes at pivot points

#### • Control your bed with ease

- Tethered control box with 10' cord and included in-cab body up indicator kit

#### Maximize your bed's utility

- Easy to remove, double pivoting tailgate with poly-sleeved tailgate chains
- Manual prop for added bed-up security

#### Includes

- 20' Battery cables for installation
- 150 Amp circuit breaker (push to trip)
- 3/4" Diameter stainless steel tailgate hitch pins

\* with optional sidewall extensions sold separately

|                        | PART NO. | BED<br>LENGTH | VOLUME WITH<br>OPTIONAL<br>SIDEWALL KIT | VOLUME<br>WITHOUT<br>SIDEWALL KIT | MAX<br>PAYLOAD<br>CAPACITY | FRAME<br>MATERIAL |
|------------------------|----------|---------------|---|-----------------------------------|----------------------------|-------------------|
| 12-ga Steel with Black | 5531006  | 6'            | 2.5 cu. yds.                            | 1.5 cu. yds.                      | 6,000 lbs                  | Black powder-     |
| Powder-coated Finish   | 5531001  | 8'            | 3.5 cu. yds.                            | 2.0 cu. yds.                      | 6,000 lbs                  | coated            |
| 12-ga 304 Stainless    | 5534006  | 6'            | 2.5 cu. yds.                            | 1.5 cu. yds.                      | 6,000 lbs                  | structural steel  |
| Steel                  | 5534001  | 8'            | 3.5 cu. yds.                            | 2.0 cu. yds.                      | 6,000 lbs                  | frame             |





Double pivoting & removable tailgate



3/4" Diameter stainless steel tailgate hitch pins



Power up & power down power unit with 10' tethered control box



#### **Polymer Features**

- Transform your pickup into a dump truck
  - Fits most 8' bed pickups

#### • Enjoy the strength, durability, and convenience of a poly dump insert

- One-piece double wall poly construction with integral side walls and steel window protector
- Designed to fit a full sheet of plywood or standard pallet
- Poly insert won't rust or corrode-with a payload capacity as high as steel

#### Lift and dump heavy loads

- Up to 3 cubic yard capacity with a max payload of 6,000 lbs.
- Completely clears truck bed of material with a maximum 45° dump angle

#### Get jobs done fast with the power you need

- Scissor hoist with a 3HP power unit and 4-1/2 x 8" power up/power down cylinder
- Grease fittings/holes at pivot points

#### • Control your bed with ease

- Tethered control box with 10' cord and included in-cab body up indicator kit

#### Maximize your bed's utility

- Easy to remove, double pivoting tailgate with poly-sleeved tailgate chains
- Manual prop for added bed-up security

#### Includes

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- 3/4" Diameter stainless steel tailgate hitch pins



Design accommodates full

sheets of plywood



3/4" Diameter tailgate hitch pins



Power up & power down power unit with 10' tethered control box



#### Cab Guards for DumperDogg®



#### Side-Wall Extension Brackets for DumperDogg®



| PART NO.   | DESCRIPTION  | WT. (LBS.) |  |
|--|--|------------|--|
| 5531020  | Steel Side-Wall Extension (use with Steel Inserts)                     | 15         |  |
| 5534020  | Stainless Steel Side-Wall Extension (use with Stainless Steel Inserts) | 15         |  |
| Must be used with sets moved installed. Our doll because and installed |  |            |  |

Must be used with cab guard installed. 2' x 12" boards not included.

#### **Roll Tarp Kits for DumperDogg®**



| PART NO. | DESCRIPTION  | WT. (LBS.) |
|----------|--|------------|
| DTR5508  | Roll Tarp Kit, 5.4"W x 9.5'L for 6' Steel/Stainless Steel Inserts (Must be used with Cab Guard Installed)  | 24         |
| DTR5511  | Roll Tarp Kit, 5.4"W x 11.5'L for 8' Steel/Stainless Steel Inserts (Must be used with Cab Guard Installed) | 25         |
| DTR4510  | Roll Tarp Kit, 5.4"W x 9.5'L for 8' Poly Inserts   | 23         |

#### Replacement Tailgate Spreader for DumperDogg® NEW MODEL









RomoTech Rotational Molding Technologies, Inc.





BuyersProducts.com



SnowDog





DumperDogg